

CASE STUDY

REQUIREMENT FOR SYNTHESIS OF NON-GMP ¹⁴C API



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BACKGROUND

Almac was approached by a pharmaceutical company and asked to provide 25mCi of ¹⁴C-labelled XEN-D0401. Almac were also asked to evaluate the feasibility of synthesis and suggest a suitable labelling position which was both metabolically stable and cost effective.

ALMAC APPROACH

A literature review was performed for the synthesis of ¹⁴C-labelled XEN-D0401 and identified three alternative positions that could be labelled. On considering the relative costs of synthesis and metabolic stability, labelling of the quinolinone ring at the 4-position was the preferred option.

Kitson et al, J. Lab. Compd. Radiopharm., 2010, 53(3), 140-146.

A trial chemistry phase was undertaken to ensure that the chemistry was fit for purpose before committing the expensive radiolabelled starting material to the synthesis.

RESULT

25 mCi of the $^{14} C$ -labelled XEN-D0401 was provided for ADME studies. All customer specifications were met for the purity of the product.

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